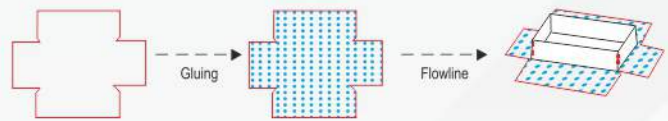


Rigid Box Making Plant



Optimum Precision

Gluing Machine with Automatic Visual Positioning & Robotic ARM



Memory Rigid Box Making Machine is suitable to make all kinds of Rigid Boxes, i.e Jewellery Boxes, Mobile phone Boxes, Sweet Boxes, Gift Boxes, Cosmetic Boxes, Watch Boxes & special Rigid Boxes for electronics etc.

Salient Features:

- The automatic paper feeder & specially designed glue system for top side gluing suitable to use hot melt & cold glue.
- Glue agitator for even mixing of hot melt glue & Cylindrically grinded Stainless Steel gluing rollers ensures even glue application on all types of cover material.
- Sturdy Aluminium profile structure with suction hold under the conveyor belt, keep the paper from deviating.
- Visual positioning system with the help of Robotic Arm & Box feeding conveyor ensures placement of the box on glued paper accurately.
- PLC based control panel with touch screen ensures ease of operation for operator.

Technical Specifications	Model 635 A	Model 635 B
Open Paper Size (Min)	90 x 200 mm (W x L)	90 x 200 mm (W x L)
Open Paper Size (Max)	360 x 480 mm (W x L)	600 x 700 mm (W x L)
Paper Thickness	100 – 200 gsm	100- 200 gsm
Grey Board Thickness	1-3 mm	1-3 mm
Finished Box Size (Min)	50 x 50 mm (W x L)	50 x 50 mm (W x L)
Finished Box Size (Max)	200 x 300 mm (W x L)	400 x 500 mm (W x L)
Box Height (Min- Max)	15- 20 mm	15-20 mm
Positioning Accuracy	< 0.1 mm	<0.1 mm
Camera Single	(5 Megapixel)	Two (5 Megapixel)
Speed	Upto 22 Pcs / Min.	Upto 22 Pcs / Min.
Conveyor Belt	Width 635 mm	635 mm
Power	12 KW / 380 Volts/ 50 Hz	12 KW / 380 Volts/ 50 Hz
Air Pressure	6 Bar (Compressed)	6 Bar (Compressed)
Dimensions (W x L x H)	2600 x 6500 x 200 mm	2600 x 6500 x 200 mm



TFT SCREEN



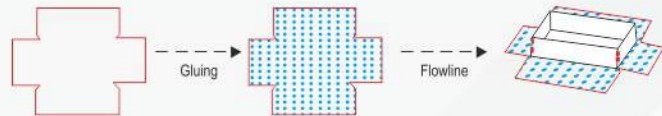
ROBOTIC ARM



PLC TOUCH CONTROL PANEL

Note : Needs Compressed Air connection at the time of installation at customer end.

Gluing Machine with Conveyor



Memory Rigid Box Making Machine is suitable to make all kinds of Rigid Boxes, i.e Jewellery Boxes, Mobile phone Boxes, Sweet Boxes, Gift Boxes, Cosmetic Boxes, Watch Boxes & special Rigid Boxes for electronics etc. The machine is designed for short & medium run jobs.

Salient Features:

- Sturdy Aluminium profile structure with suction hold under the conveyor belt, keep the paper from deviating.
- Specially designed gluing system for top side gluing suitable for Hot melt & Cold glue application.
- Cylindrically grinded gluing roller ensures even glue application on all cover materials.

Optional :

- Silicon Rollers Pressing Station for sheet to sheet pasting jobs.
- Automatic Paper Feeder.

Technical Specifications

Paper Width (Min - Max)	90 - 635 mm
Paper Length (Min - Max)	200 - 800 mm
Paper Thickness	90-300 gsm
Speed	7 - 30 pcs / min
Power	12.5 KW / 380 Volts / 50 Hz.
Dimensions (L x W x H)	6500 x 1700 x 1100 mm
Net Weight	700 kgs.

Box Forming Machine Model RSK – 450 ZS

Simple & smart Operation with Automatic Setting



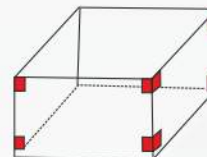
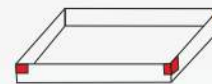
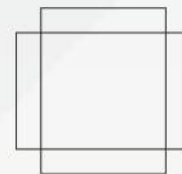
Salient Features:

- The Movements of main shaft mold stretch, wrapping, folding-in, and bubble pressing, which are all driven by double servo motors & cam boxes, guarantee a quiet and stable operation circumstance and smooth mechanical process.
- Besides the cam for pressing the contingent bubble, there are 4 cylinders for additional bubble pressing, solving the thicker paper issue and worse glue issue.
- Folding Corner Edge is up to 80 mm as standard, or it can be customized to 150 mm, and this is controlled by rails and cylinder, which is adjustable and precise.
- Vacuum fan to keep the box and the machine, and this tension can be adjusted according to the sizes of the boxes.
- Controlled by PLC Panasonic / Schneider, with formulas memory, with Schneider touch screen interface.
- Imported optical grating transducer protects the operator from operation injury.
- Computer control with error auto stop and display.
- Fold ears, wrap, insert and form the box automatically in one lot.
- With Air Tac cylinder and Taiwan Brand guide rail. Servo motor Panasonic.
- Quick mould change design, takes only 15 minutes to change to another box.
- Equipped with brush wheel for folding sides smoothly.
- Equipped with air pressure detector on the box inserter, the machine can't run if the box are not inserted or inserted wrongly.
- The bottom mould is pneumatic drive to prevent bubble generation.

Technical Specifications	RSK 450 ZS
Max Box Size	400 x 450 x 120 mm
Min Box Size	60 x 90 x 12 mm
Max. Paper Size	580 x 850 mm
Turn in depth	10 – 70 mm
Card board thickness	0.8 – 3 mm
Surface paper thickness	100 – 200 gsm
Speed	Upto 22 Pcs. Box / Min
Power	2.25 kw, 380 v, 3 phase
Air Supply	10 L/ Min, 0.8 Mpa
Dimensions (L x W X H)	1100 x 1000 x 2350 mm
Weight	800 kg

Note : Needs Compressed Air connection at the time of installation at customer end.

Corner Tapping Machine TJ – 40



Salient Features:

The Machine is designed to paste corners of the boxes with thermal tape. The machine consists of :

- Advance Clutch System
- Thermostatically Controlled Heating Device.
- Foot Paddle operation for faster Production.

Technical Specifications	Model TJ - 40
Box Size Min.	40 x 40 x 10 mm
Speed	20-40 pcs/ min
Power	0.5 kw / 220 Volts / 50 Hz
Dimensions	800 x 500 x 1400 mm
Net Weight	170 kgs



An ISO 9001 : 2008 Company

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